

LOCTITE EDAG SP 413 E&C

September 2014

PRODUCT DESCRIPTION

LOCTITE EDAG SP 413 E&C provides the following product characteristics:

Technology	Thermoplastic
Appearance	Silver
Operating Temperature- (Maximum)	105°C
Solvent	MEK
Product Benefits	<ul style="list-style-type: none"> Electrically conductive High coverage Excellent electro-magnetic shielding Excellent environmental resistance Compatible with commonly used plastics
Cure	Air dry
Application	Conductive coating
Typical Assembly Applications	Plastic housing of consumer electronics and medical equipments, Scientific and medical equipment and Industrial applications

LOCTITE EDAG SP 413 E&C shielding coating is designed to provide electromagnetic compatibility (EMC) on plastic enclosures for electronic equipment housing

This material provides excellent shielding against radiated electromagnetic interference (EMI) at low coating thicknesses

TYPICAL PROPERTIES OF UNCURED MATERIAL

Solids Content, %	47
Viscosity @ 20 °C, mPa·s (cP):	
Speed 20 rpm	900
Density, kg/cm ³	1,340
Theoretical coverage, m ² /kg:	
@ 10 µm coating thickness	10
Shelf Life @ 5 to 30°C, year	1
Flash Point , °C	14

TYPICAL PROPERTIES OF CURED MATERIAL

On Lexan panels, dried 30 minutes @ 70 °C

Physical Properties

Attenuation @ 15 µm coating thickness, dB	70 to 80
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Electrical Properties

Sheet Resistivity , ohms/sq:	
@ 25 µm coating thickness	<0.015

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

DIRECTIONS FOR USE

1. Surface Preparation

- Surface to be coated must be dry and free on contaminants such as oil or chemical residues.

2. Mixing/Dilution

- Thoroughly mix LOCTITE EDAG SP 413 E&C before use. There should be no unmixed solid material left at the bottom of the container.
- Recommended dilution ratio(s) as follows:

Brush Application: Use LOCTITE EDAG SP 413 E&C neat

Spray Application:

- Use Methyleneethylketone (MEK)
 - By Volume: 2 part(s) product to 1 part(s) solvent
 - By Weight: 1 part(s) product to 1 part(s) solvent
- If the evaporation speed of this mixture is too high, replace 10 to 15% of the Methyleneethylketone (MEK) by Diacetone Alcohol (DAA).

3. Application

- When applying LOCTITE EDAG SP 413 E&C by spray, a conventional paddle-agitated pressure tank system should be used.
- It is recommended to maintain a spray pressure of 1.5 to 2.5 Bar with a nozzle diameter varying from 0.8 to 1.5 mm.
- Small prototype runs may be sprayed with well-mixed product, using suction cup spray equipment.
- A 7 to 20 µm coating thickness is recommended for good EMI shielding performance.
- Avoid dry spraying for maximum adhesion and conductivity.

4. Drying

- LOCTITE EDAG SP 413 E&C dries to touch in about 10 minutes and can be handled after a further approximately 10 minute hold, depending on ambient temperature.
- Best coating properties will be achieved after 4 to 8 hours air drying, depending on coating thickness and ambient temperatures.
- For production runs, conventional forced drying methods (30 minutes @ 70 to 80°C) may be used for faster processing. Forced drying of the coating will noticeably improve conductivity.

5. Cleanup

- For high volume production where masks are used to prevent coating certain areas, the masks can be cleaned with esters (butylacetate, ethylacetate) or ketones (MIBK, MEK) solvents.
- Spray or mixing equipment may be cleaned with the same solvents.

Storage

Store product in the unopened container in a cool dry well ventilated area. Storage information may be indicated on the product container labeling.

Optimal Storage : 5 to 30 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Empty containers may retain hazardous properties.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} = \text{N/mm}^2$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Disclaimer

Note:

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Reference 0.1